

GPRBT-XXXX-P-200

5-10 HP Triplex Lubricated Rotary Vane Laboratory Vacuum System-Stack

SYSTEM DESCRIPTION:

The GLOBALVAC & AIR Triplex Lubricated Rotary Vane Laboratory Vacuum System is built as two skids bolted together for ease of transporting and installation. One skid consists of three rotary vane vacuum pumps mounted on an assembled frame in a vertical configuration. A 2nd skid is built with a 200 gal vertical receiver with a mounted and wired triplex PLC control panel. All pumps are piped to a 3-valve bypass on the receiver via flex connectors. The system is built with a single point connection for process inlet, system discharge and system power. The complete assembly is finished in GLOBALVAC white and supplied with inlet and discharge flex connectors and vibration pads. The discharge manifold is supplied with drip leg and condensate ball valve. The system is piped, wired and factory tested prior to shipment.

ROTARY VANE VACUUM PUMP:

The vacuum pump is direct driven by a continuous duty NEMA rated, TEFC, C-face flanged motor available in 208-230/460/3/60 electrical service. Each pump is air cooled and rated for continuous operation at ultimate pressure without overheating. Each pump contains:

- Internally installed oil separation system
- Spin-on automotive-type oil filter
- Built-in check valve
- Internal inlet screen
- Three highly durable epoxy resin vanes
- Pump mounted secondary check valve
- 5 micron inlet filter with polyester element
- Pump isolation valve
- Oil sight glass
- Oil drain valve
- Exhaust flex connector

AUTOMATIC PURGE SYSTEM:

Each pump is equipped with an automatically controlled purge process. The purge operation consists of an electrically actuated (no compressed air required) normally open solenoid valve closes which isolates the pump from the system while a purge (bleed) solenoid valve opens to atmosphere to remove any gases from the pumping chamber and prevent condensation as the pump cools.

VACUUM RECEIVER:

The 200 gallon vertical vacuum receiver is ASME coded and rated for 200 PSI and full vacuum. The receiver is equipped with sight glass, drain valve and a 3" 3-valve bypass for servicing the receiver without interrupting the vacuum process. The receiver is Epoxy Lined for corrosion resistance.

TRIPLEX PLC CONTROL PANEL:

The system is controlled by UL labeled triplex PLC control panel. The controller provides automatic alternation of the pumps or simultaneous operation if needed. Supplied with comprehensive software package which will display system and pump status and allow adjustment of system parameters. The control panel is built with:

- Finger safe power distribution block
- 120V control transformer with CB protection for primary and secondary circuits
- 120vac/24vdc power supply
- 7" color OIT with integrated Hand/Off/Auto
- Door mounted system disconnect
- Door mounted Emergency Stop button
- Motor Circuit Protector/Disconnect for each pump externally operated
- Adjustable run-on timer (frequent start protection) integrated into OIT
- Automatic restart after power outage and restoration
- 4-20ma transmitter to control pumps via PLC input
- Selectable, Auto Timed Alternation (default), Auto Alternation or Manual Alternation
- Hourmeter integrated into OIT
- Pump status indicators integrated into OIT
- General system fault/warning integrated into OIT
- Dry contacts for remote monitoring
- Maintenance screens with adjustable time intervals for tracking critical maintenance items
- UL508A listed NEMA 12 enclosure
- Low vacuum alarm which may be enabled/disabled
- Door mounted Bypass circuit with selector switch, bypasses PLC control and allows continuous operation of all pumps using the motor circuit protector (MCP) disconnects as OFF/ON switches
- Panel mounted vacuum gauge
- StrideLinx cloud management (VPN)
- Ethernet bulkhead for temporary site connection
- 208-230/460/3/60 power input available
- *OPTIONAL: Real Time Automation (RTA) protocol converter for BMS interface available (Modbus TCP/IP-BACnet/IP Client Gateway)*

