

## **GPRBQ-XXXX-N-200** **15-25 HP Quadruplex Lubricated Rotary Vane** **Medical Vacuum System-Base Mount Stack**

### **SYSTEM DESCRIPTION:**

The GLOBALVAC & AIR Quadruplex Lubricated Rotary Vane Medical Vacuum System is built as five skids bolted together for ease of transporting and installation. Four skids will each consist of one rotary vane vacuum pump mounted on a base mounted frame. A fifth skid is built with a 200 gal (*240 gal available*) vertical receiver with a mounted and wired quadruplex NFPA99 compliant PLC control panel. All pumps are piped to a common manifold piped to the receiver. The system is built with single point connection for process inlet, system power and individual pump discharge with flex connectors and drip leg with condensate ball valve. The complete assembly is finished in GLOBALVAC white and supplied with inlet flex connectors and vibration pads. The system is piped, wired and factory tested prior to shipment.

### **ROTARY VANE VACUUM PUMP:**

The vacuum pump is direct driven by a continuous duty NEMA rated, TEFC, C-face flanged motor available in 208-230/460/3/60 electrical service. Each pump is air cooled and rated for continuous operation at ultimate pressure without overheating. Each pump contains:

- Internally installed oil separation system
- Spin-on automotive-type oil filter
- Built-in check valve
- Internal inlet screen
- Three highly durable epoxy resin vanes
- Pump mounted secondary check valve
- 5 micron inlet filter with polyester element
- Pump isolation valve
- Oil sight glass
- Oil drain valve
- Inlet and Exhaust flex connectors
- High temp switch

### **VACUUM RECEIVER:**

The 200 gallon vertical vacuum receiver is ASME coded and rated for 200 PSI and full vacuum. The receiver is equipped with sight glass, drain valve and a 4" 3-valve bypass for servicing the receiver without interrupting the vacuum process. The receiver is Epoxy Lined for corrosion resistance.

### **Duplex Bacterial Filter Asm (OPTIONAL)**

Meets NFPA 99 requirements for vacuum filtration

- ULPA-UL media, 99.99% @ 0.1 micron
- Corrosive resistant aluminum cast head
- Brass valve and fittings for contaminated liquid release
- Glass drain flask for easy removal and sterilization
- Easy read pressure drop indicator gauge
- Shatter proof resistant polycarbonate bucket
- Biohazard label
- By-pass for servicing/alternating filters

### **QUADRUPLEX NFPA99 PLC CONTROL PANEL:**

The system is controlled by UL labeled quadruplex NFPA99 compliant PLC control panel. The controller provides automatic alternation of the pumps or simultaneous operation if needed. Supplied with comprehensive software package which will display system and pump status and allow adjustment of system parameters. The control panel is built with:

- Finger safe power distribution block
- Dual 120V control transformer with CB protection for primary and secondary circuits
- Dual 120vac/24vdc power supply
- Transformer switching circuit to allow backup transformer to power circuit in event of primary transformer failure
- Transformer/Power Supply failure warning circuit, activates system general warning relay and PLC display warning indicator if either should fail
- 7" color OIT with integrated Hand/Off/Auto
- Door mounted system disconnect
- Door mounted Emergency Stop button
- Motor Circuit Protector/Disconnect for each pump externally operated
- Adjustable run-on timer (frequent start protection) integrated into OIT
- Automatic restart after power outage and restoration
- 4-20ma transmitter to control pumps via PLC input
- Selectable, Auto Timed Alternation (default), Auto Alternation or Manual Alternation
- Hourmeter integrated into OIT
- Reserve (Lag) Unit in use indicator with audible alarm
- Pump status indicators integrated into OIT
- General system fault/warning integrated into OIT
- Dry contacts for remote monitoring
- Maintenance screens with adjustable time intervals for tracking critical maintenance items
- UL508A listed NEMA 12 enclosure
- Low vacuum alarm which may be enabled/disabled
- Door mounted Bypass circuit with selector switch, bypasses PLC control and allows continuous operation of all pumps using the motor circuit protector (MCP) disconnects as OFF/ON switches
- Panel mounted vacuum gauge
- StrideLinx cloud management (VPN)
- Ethernet bulkhead for temporary site connection
- 208-230/460/3/60 power input available
- *OPTIONAL: Real Time Automation (RTA) protocol converter for BMS interface available (Modbus TCP/IP-BACnet/IP Client Gateway)*